# Диаметры и массы заготовок эллиптических днищ с внутренним диаметром изготавливаемых АО «Пензенский кузнечно-прессовый завод»

| Ø, мм | Толщина стенки S, мм Б | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | 8 | 10 | 12 | 14 | 16 | 18 | 20 | 22 | 24 | 25 | 26 | 28 | 30 | 32 | 34 | 36 | 38 | 40 | 45 | 50 | 55 | 60 | 65 | 70 | 75 | 80 | 85 | 90 |
| | Ø заг.-диаметр заготовки, мм / Qз-масса заготовки, кг. | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1200 | 1530 | 1540 | 1550 | 1550 | 1560 | 1560 | 1560 | 1600 | 1600 | 1600 | 1600 | 1600 | 1600 | 1600 | 1600 | 1640 | 1640 | 1640 | 1640 | 1680 | 1700 | 1700 | | | | 1750 | | 1760 |
| | 115,4 | 144,3 | 173,1 | 202 | 240 | 270 | 300 | 347 | 379 | | | 442 | | 505 | 537 | 568 | | 632 | 746 | 870 | | 1069 | | | | 1511 | | 1719 |
| 1300 | 1680 | 1680 | 1680 | 1680 | 1700 | 1700 | 1700 | 1760 | 1760 | 1760 | 1760 | 1760 | 1760 | 1760 | 1800 | 1800 | 1800 | 1800 | | | | 1860 | | 1860 | | | | |
| | 139 | 174 | 209 | | 285 | 321 | 357 | 421 | 459 | 497 | | | 573 | | | 720 | | 800 | | | | 1280 | | 1494 | | | | |
| 1400 | 1785 | 1785 | 1805 | 1805 | 1805 | 1805 | 1835 | 1835 | 1835 | 1835 | 1835 | 1850 | 1850 | | | 1850 | | 1850 | 1900 | 1920 | | 1940 | 1980 | 1980 | | 2010 | | 2020 |
| | 153 | 197 | 236 | 275 | 316 | 354 | 415 | 457 | 498 | 540 | | 591 | 633 | | | 760 | | 844 | 1011 | 1136 | | 1392 | | 1693 | | 1993 | | |
| 1500 | 1940 | 1940 | 1940 | 1940 | 1940 | 1980 | 1980 | 1980 | | | | | 2000 | | | 2000 | | 2070 | 2070 | 2080 | | 2080 | | | | | | |
| | 186 | 233 | 279 | 328 | | 435 | 484 | | | | | | 740 | | | 888 | | 1057 | 1190 | 1329 | | 1601 | | | | | | |
| 1600 | 2020 | 2020 | 2030 | 2040 | 2050 | 2070 | 2070 | | 2070 | 2070 | 2070 | 2070 | 2070 | 2070 | | 2100 | | 2120 | 2150 | 2150 | 2200 | 2200 | | 2240 | | 2290 | | 2290 |
| | 202 | 252 | 302 | 352 | 403 | 476 | 529 | | 634 | | | 740 | 793 | 845 | | | | 1108 | 1277 | 1425 | | 1791 | | 2166 | | 2520 | | 2910 |
| 1700 | 2140 | 2140 | 2140 | 2140 | 2200 | 2200 | 2200 | | | | | | 2200 | | | | | | | | | | | | | | | |
| | 226 | 283 | 339 | 396 | 478 | 538 | 597 | | | | | | 896 | | | | | | | | | | | | | | | |
| 1800 | | 2300 | 2300 | 2300 | 2320 | 2320 | 2320 | 2320 | 2320 | 2320 | 2320 | | 2320 | | 2350 | 2350 | | 2360 | 2380 | 2390 | 2400 | 2450 | 2480 | 2480 | 2500 | 2500 | | 2500 |
| | | 326 | 392 | 457 | 522 | 587 | 652 | 730 | 796 | 863 | | | 995 | | 1128 | 1226 | | 1373 | 1571 | 1760 | | 2221 | 2465 | 2655 | 2890 | 3083 | | 3470 |
| 1900 | | 2500 | | 2500 | 2500 | | | | | 2500 | | | | | | | | | | | | | | | | | | |
| | | 386 | | | 617 | | | | | | | | | | | | | | | | | | | | | | | |
| 2000 | | 2550 | 2550 | 2550 | 2560 | 2560 | 2580 | 2580 | 2580 | 2580 | 2580 | 2580 | 2600 | 2600 | 2610 | 2610 | | 2610 | 2610 | 2650 | 2680 | 2680 | 2690 | 2690 | | | 2770 | |
| | | 401 | 481 | 561 | 642 | 722 | 802 | 882 | 962 | 1042 | | 1122 | 1250 | 1333 | 1428 | 1512 | | 1680 | 1889 | 2165 | 2436 | 2656 | 2854 | 3124 | | | 4030 | |
| 2200 | | 2860 | 2860 | 2860 | 2860 | 2860 | 2860 | 2860 | 2860 | 2860 | 2860 | | 2860 | | | 2860 | | | 2860 | 2890 | 2900 | | | | | 3000 | 3020 | |
| | | | 605 | 706 | 807 | 908 | 1009 | 1109 | 1210 | 1260 | 1312 | | 1513 | | | | | | 2269 | 2574 | | | | | | 4440 | 5060 | |
| 2375 | | | | 3004 | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | | 780 | | | | | | | | | | | | | | | | | | | | | | | | |
| 2400 | | 3000 | 3020 | 3020 | 3040 | 3040 | 3040 | 3040 | | 3060 | 3060 | 3060 | | 3060 | | 3060 | 3080 | 3100 | 3130 | 3130 | 3140 | | 3160 | 3240 | | 3240 | | |
| | | 555 | 675 | 787 | 883 | 1012 | 1124 | 1237 | | 1444 | 1501 | 1616 | | | | 2078 | 2223 | | 2717 | 3019 | 3342 | | 4002 | 4531 | | 5178 | | |
| 2500 | | | 3150 | 3150 | | | 3150 | 3150 | | 3250 | | | 3250 | | | 3250 | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2600 | | 3330 | 3330 | 3330 | 3330 | 3330 | 3330 | 3330 | 3360 | 3360 | 3360 | 3360 | 3360 | | 3390 | | | | 3390 | 3390 | | 3390 | | | | 3470 | | |
| | | 684 | 820 | 957 | 1094 | | 1368 | 1504 | 1640 | 1710 | 1777 | 1914 | 2051 | | 2408 | | | | 3187 | 3543 | | 4252 | | | | 5940 | | |
| 2800 | | | 3550 | 3550 | 3550 | 3550 | 3560 | | | | 3560 | | 3560 | 3560 | 3560 | | | 3580 | 3580 | 3580 | | | | | | | | |
| | | | 932 | 1088 | 1243 | 1399 | 1554 | | | | 2020 | | 2331 | 2486 | | | | 3161 | 3556 | 3951 | | | | 5558 | | | | |
| 3000 | | | 3780 | 3780 | 3780 | 3780 | 3780 | 3780 | 3780 | | 3780 | 3780 | 3780 | 3780 | | 3800 | | 3820 | 3820 | 3830 | | 3875 | 3900 | | | | | |
| | | | 1046 | 1220 | 1394 | 1569 | 1743 | 1917 | 2092 | | 2290 | 2467 | 2643 | | | 3204 | | 3599 | 4047 | 4522 | | 5555 | 6096 | | | | | |
| 3200 | | 4050 | 4050 | 4050 | 4050 | 4050 | 4050 | | 4050 | 4050 | 4050 | 4050 | 4050 | 4050 | | 4050 | 4080 | 4080 | 4080 | | 4120 | 4150 | | | | | | |
| | | | 1155 | 1347 | 1539 | 1731 | 1972 | | 2368 | | 2565 | 2761 | 2958 | 3235 | | 3639 | | 4105 | | | 5756 | 6371 | | | | | | |
| 3400 | | | 4260 | 4260 | 4280 | | 4280 | 4280 | | | 4280 | 4280 | 4280 | 4340 | | | | | 4340 | 4340 | | 4360 | | | | | | |
| | | | 1300? | 1591 | 1782 | | 2228 | 2450 | | | 2937 | 3163 | 3389 | | | | | | 5226 | 5807 | | 1032 | | | | | | |
| 3600 | | | | 4470 | 4470 | | 4480 | 4480 | 4500 | | 4500 | 4510 | 4510 | | | 4510 | | 4550 | 4580 | 4620 | | | | | | | | |
| | | | | 1717 | 1963 | | 2453 | 2699 | 2944 | | 3202 | 3448 | 3761 | | | 4513 | | 5106 | 5817 | 6580 | | | | | | | | |
| 3800 | | | | | | 4740 | 4740 | | 4740 | | 4740 | | 4740 | 4740 | 4740 | 4740 | | | | | | | | | | | | |
| | | | | | | | 2713 | | 3253 | | 3600 | | 4154 | 4431 | 4708 | 4985 | | | | | | | | | | | | |